We claim:

1. A firearm comprising:

a frame;

a trigger;

a firearm firing chamber;

a barrel;

and a firearm indicia formed on a predetermined internal portion of a surface of the firearm, wherein the firearm indicia comprises a predetermined pattern associated with data about the firearm.

- 2. The firearm of claim 1, wherein the data includes at least one of a serial number, a registration number, firearm manufacturer, the date of manufacture, the firearm model number, special edition, and the caliber.
- 3. The firearm of claim 1, wherein the firearm indicia comprises at least one alphanumeric character.
- 4. The firearm of claim 1, wherein the firearm indicia comprises at least one symbol.
- 5. The firearm of claim 1, wherein the predetermined portion is recessed relative to the internal surface and the firearm indicia is raised relative to the recessed

predetermined portion of the internal surface and generally even with the internal surface.

6. A method of identifying a firearm used to discharge at least one bullet casing, the firearm having firearm indicia formed on an internal surface of the firearm, comprising the steps of:

reading a firearm indicia formed on a predetermined portion of the at least one bullet casing during the firing of the firearm, wherein the firearm indicia is associated with information about the firearm; and

associating the firearm indicia on the at least one bullet casing with information corresponding to the firearm to allow for identification of the firearm.

7. A firearm marking tool comprising:

a guide having a first end and a second end and a passage extending therebetween, the guide configured to fit within a firing chamber of the firearm and having a longitudinal axis;

a drive element disposed within the passage at the first end of the guide and movable within the guide along the longitudinal axis; and

scribing elements slidingly disposed within the guide between the first and second ends, the scribing elements sliding orthogonal to the longitudinal axis of the guide in response to the presence of the drive element.

- 8. The firearm marking tool of claim 7, further comprising:
 a pneumatic controller attached to and in communication with the drive element to move the drive element relative to the guide.
- 9. A method of marking a firearm with firearm indicia to allow identification of the firearm from a bullet casing used in the firearm, comprising the steps of:

providing a firearm marking tool to mark the firearm, the tool capable of marking an interior portion of the firearm; and

using the tool to mark on the predetermined portion of the firearm the firearm indicia.

- 10. The method of marking a firearm of claim 9, further comprising the step of establishing a predetermined pattern as the firearm indicia, wherein the firearm indicia is associated with data about the firearm.
- 11. The method of marking a firearm of claim 9, wherein the marking tool is at least one electrode from an electric discharge machine.
- 12. The method of marking a firearm of claim 9, wherein the marking tool is a laser.

- 13. The method of marking a firearm of claim 9, wherein the marking tool is a sharp element capable of inscribing metal.
- 14. The method of marking a firearm of claim 9, wherein the marking tool is controlled by a computer processing unit.
- 15. A firearm barrel and firing chamber assembly comprising:
 - a firearm firing chamber;
 - a firearm barrel;

and a firearm indicia formed on a predetermined internal portion of a surface of the firearm firing chamber, wherein the firearm indicia comprises a predetermined pattern associated with data about the assembly.

- 16. The assembly of claim 15, wherein the data includes at least one of a serial number, a registration number, firearm manufacturer, the date of manufacture, the firearm model number, special edition, and the caliber.
- 17. The assembly of claim 15, wherein the firearm indicia comprises at least one alphanumeric character.
- 18. The assembly of claim 15, wherein the firearm indicia comprises at least one symbol.

- 19. The assembly of claim 15, wherein the firearm indicia is inscribed into the predetermined portion of a surface of the firing chamber.
- 20. The assembly of claim 15, wherein the predetermined portion is recessed relative to the internal surface and the firearm indicia is raised relative to the recessed predetermined portion of the internal surface and generally even with the internal surface.